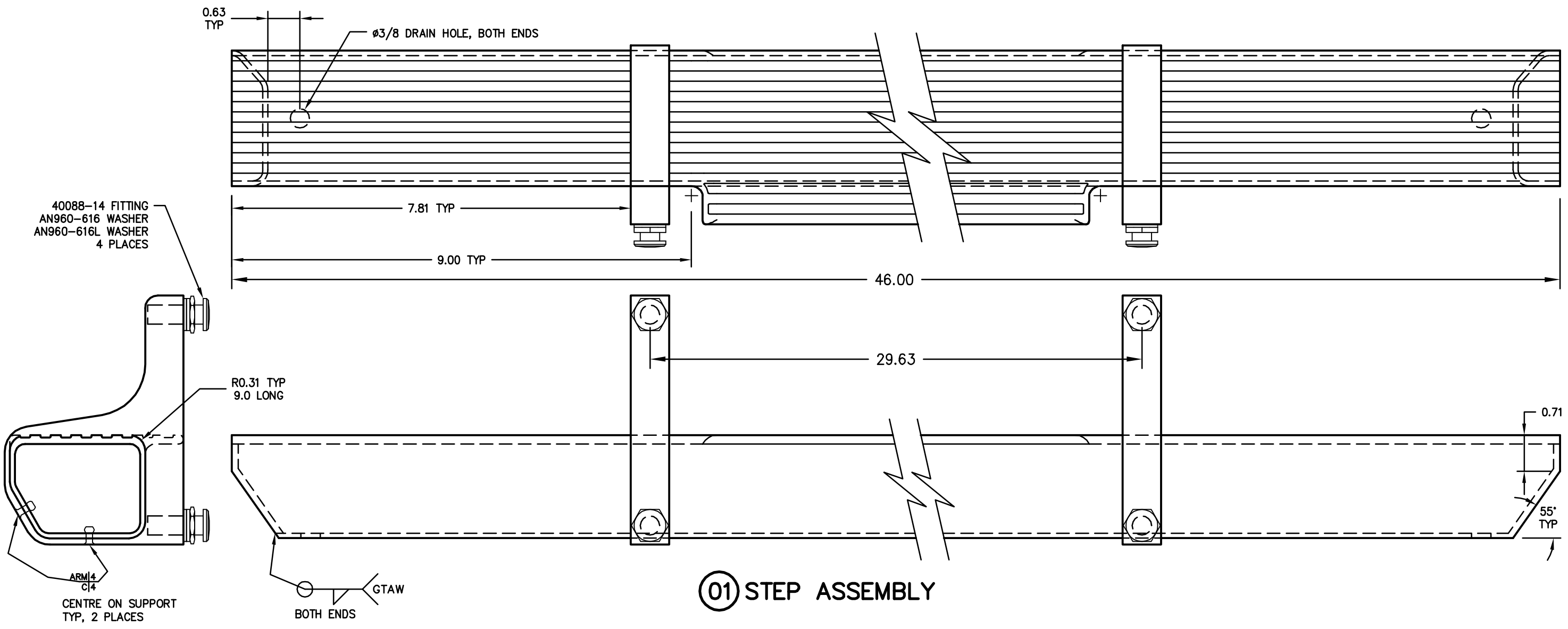
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



(01) STEP ASSEMBLY

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
	LIST OF MATERIALS					
01	82910-01	01	STEP ASSEMBLY			
A/R	78230	02	STEP EXTRUSION			
2	82910-04	04	CAP	6061-T6 ALUMINUM	QQ-A-250/11	0.125 SHEET
1	80021-01	03	STEP SUPPORT			
4	CR3212-4-4		BLIND RIVET			
4	40088-14		FITTING	ANCRA		
4	AN960-616		WASHER			
4	AN960-616L		WASHER			

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED AFTER ASSEMBLY. TREAD AREA IS TO BE PAINTED WITH RANDOLPH X1567 WINGWALK GRIP PAINT OR EQUIVALENT AFTER POWDER COATING.

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APPROVALS		DATE
DRAWN:	JEFF CLARKE	19 NOV 2008
CHECKED:	E. BURGOIN	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

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MCDONNELL DOUGLAS MD600N QUICK RELEASE STEP STEP ASSEMBLY

SCALE 1 : 2	DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1	A3	82910	0	